



INSTALLATION AND MAINTENANCE INSTRUCTIONS PRESSURE REDUCING VALVES (PRV30 - PRV31SS)

GENERAL

1. These instructions must be carefully read before any work involving products supplied by VALSTEAM ADCA ENGINEERING S.A. is undertaken.

2. The installation procedure is a critical stage in a life of a valve and care should be taken to avoid damage to the valve or equipment.

Reducing valves are designed to give accurate control of down-stream pressures. They give their maximum performance only when the equipment associated with them is correctly sized and installed in accordance with our recommendations.

Warning !

-At start up , the presence of small particles in the fluid (dirt,scale,weld splatters,etc) may cause an unperfect closure of the seat . If this occur, proceed to an accurate cleaning.

-Do not touch the equipment without appropriate protection during working operation because it may conduct heat if the used fluid is at high temperature.

-Before starting maintenance be sure that the equipment is not pressurized or hot .

-The equipments must be used within the working temperature and pressure limits laid down for them, otherwise they may fail (refer to nameplate and/or IS- Information Sheet).

-Do not remove the nameplate attached to the equipment. Serial number and other useful information is stamped on it.

INSTALLATION

1. Before to install remove plastic covers placed on flanges or connection ends. The equipment has an arrow or Inlet/Outlet designations. Be sure that it will be installed on the appropriate direction.

2. Take care with jointing material to ensure that none may be permitted to block or enter the valve.

3. Reducing valves are recommended to be fitted with the centre line of the valve in a vertical position to ensure that the best results are obtained.

4. An ADCA pipeline strainer should be installed upstream of the valve to protect from dirt which could damage the valve or cause mal-functioning.

5. The reducing valve pipework should be properly supported and free from strain and it should not be subjected to undue surges of pressure.

For steam installations we strong recommend that the reducing valve is positioned where condensation is unable to collect or that, alternatively, separators and steam traps are are fitted so that the pipework drains correctly. The start up condition should be considered.

MAINTENANCE

1. We recommend that the pressure reducing valves are serviced as necessary. Pressure reducing valves should be checked periodically (at least yearly), to verify that they are operating correctly and to clean the internal parts and screen (if any).

2. When reassembling make sure that all gasket faces are clean and always use new gaskets and o-rings if necessary.

3. Valves in store for long periods should have their adjusting spring relaxed.

4. For further information refer to the relevant PRV brochure or consult our Sales Office.

CE Marking :

This product have been designed for use on steam and water wich are in Group 2 of the PED-European Pressure Equipment Directive 97/23/EC and it comply with those requirements.

The product fall within category SEP and must not be CE marked.

LOSS OF GUARANTEE : Total or partial disregard of above instructions involves loss of any right to guarantee.

